



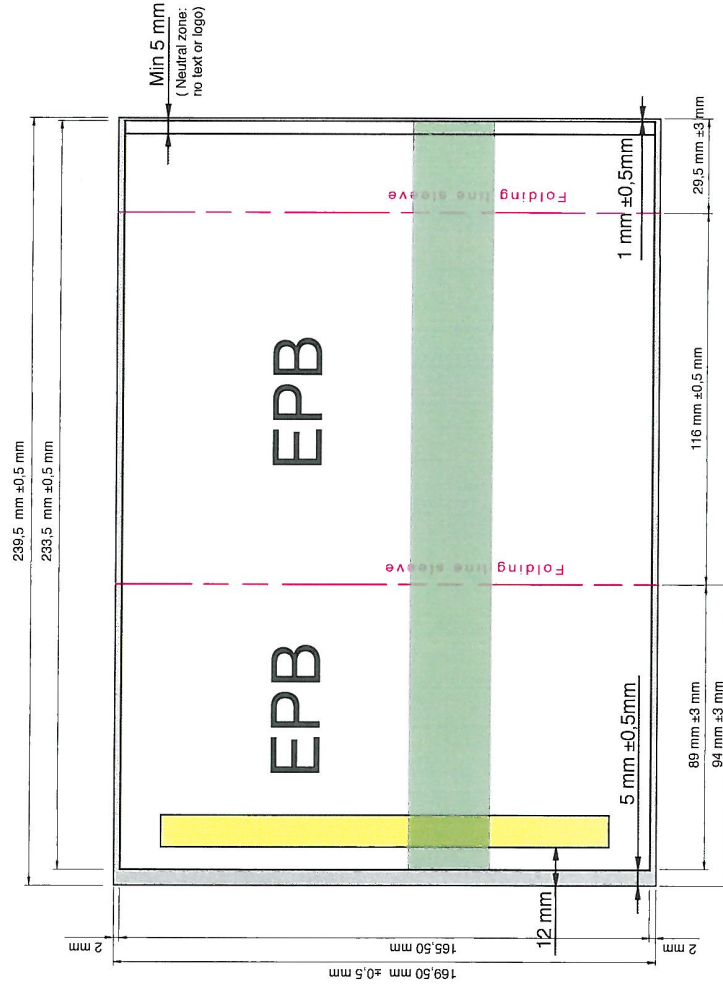
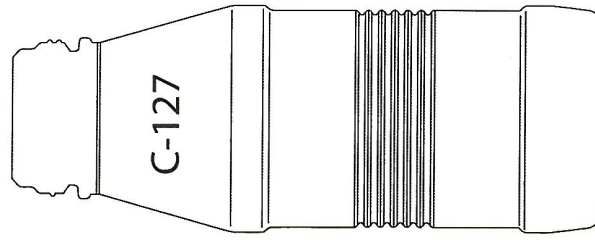
Client: Limelco  
Date: 24-05-2012  
Product name: 500 ml round bottle  
Technical spec. nr. EPB: EPB-D7-127-02  
Sleeve Plant: Limelco

## PRINTERS IMAGE SPECIFICATION

RESPONSIBLE APPROVAL NEW DESIGN

Name: *Budo Jel*  
Signature's agree: *Budo Jel*  
Date: *28/06/2012.*

### 1. Drawing sleeve : open



Legend:

- Transparent
- Printer's image

- Data zone (140 x 10 mm)
- There should be NO logo's/EAN's placed in the foldings
- No EAN-codes in this area (25 x 233,5 mm)

Important:

The final sleeve execution has to be determined by means of test runs.  
The final sleeves should only be ordered after successful test runs.



Client: Limelco  
Date: 24-05-2012  
Product name: 500 ml round bottle  
Technical spec. nr. EPB: EPB-D7-127-02

Sleeve Plant: Limelco

RESPONSIBLE APPROVAL NEW DESIGN

Name: *Rubio Jael*

Signature's agree: *Rubio Jael*

Date: *28/06/2012*

## Printers image specifications.

### DIMENSIONS

Width printer's image 'open':	233,5 mm
Width sleeve open: (printing image + transparante zone)	239,5 mm $\pm$ 0,5 mm
Width closed:	116 mm $\pm$ 0,5 mm
Height printer's image:	165,50 mm
Height sleeve: (printing image + transparante zone)	169,50 mm $\pm$ 0,5 mm
Fold position:	see technical drawing

### ACCENTS

### COLOURS

Depending on the layout (quadri + 2 + opaque white).

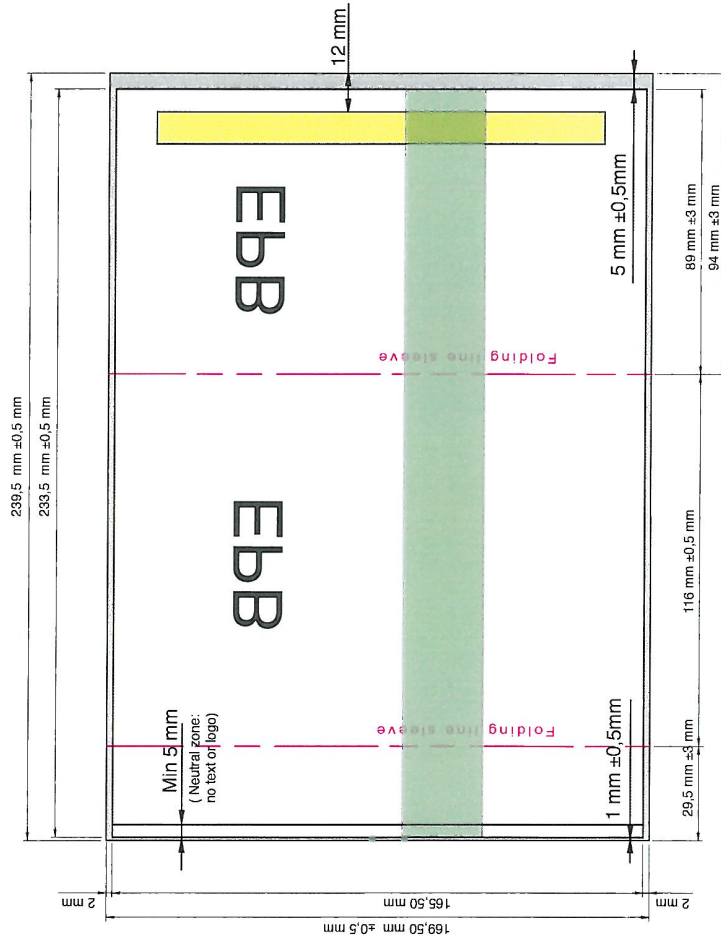


Sleeve Plant: Limelco

## Production specifications:

Date:

## 1. Drawing sleeve : open



Transparent ☐ Printer's image ☐

No EAN-codes in this area (25 x 233,5 mm)

**Important:**

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Product name: 500 ml round bottle  
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Sleeve Plant: Limelco

RESPONSIBLE APPROVAL NEW DESIGN

Name:

*Boudo Jael*

Signature's agree:

*Boudo Jael*

Date:

*28/06/2012*

## Production specifications.

### FILM

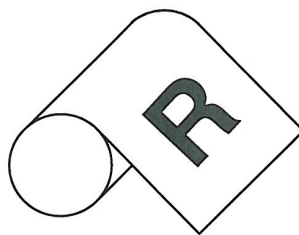
Material:	OPS 11	Aspect:	Clear
Thickness:	45 $\mu$ $\pm$ 10%	Transversal shrink at 95°C:	min 62%
		Shrink in length at 95°C:	max 2%
		(10 sec in water)	

### PACKING

Number of sleeves/roll:	6000 pcs.	Type splice:	Straight
Innerdiameter core:	254 mm	Colour splice:	Alu tape n°4
Max. diam. roll:	max 490 mm	Delivered in containerbox:	Yes
Number of splices/roll:	5 (average)	Storage temperature:	max 25°C
Splice width:	$\pm$ 25 mm	Unroll direction:	8

### UNROLL DIRECTION

R= Side with seal



Unroll direction 8

Rewinding in transversal shifted mode

#### IMPORTANT:

The products we deliver are sensitive to temperature.  
Warehouse conditions: registered temperature always under 25°C and without exposure to direct sunlight. Light deviations or coincidences in printing are endured.  
The products need to be used within a maximum period of 4 months counting from the production date. Expiry date is mentioned on the packaging label.  
The performance of the product and its suitability for the customers' purpose depend on the particular conditions of use and materials being sleeved.  
Therefore, a full evaluation of performance and safety-in-use prior to using our products in commercial applications is recommended.  
The converters and the packing/filler have the legal responsibility to insure that the finished article is fit for their intended purpose(s).  
Items not mentioned in the contract: our sales conditions are valid which can be consulted at anytime.



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RESPONSIBLE APPROVAL NEW DESIGN

Name:

*Budo Joel*

Signature's agree:

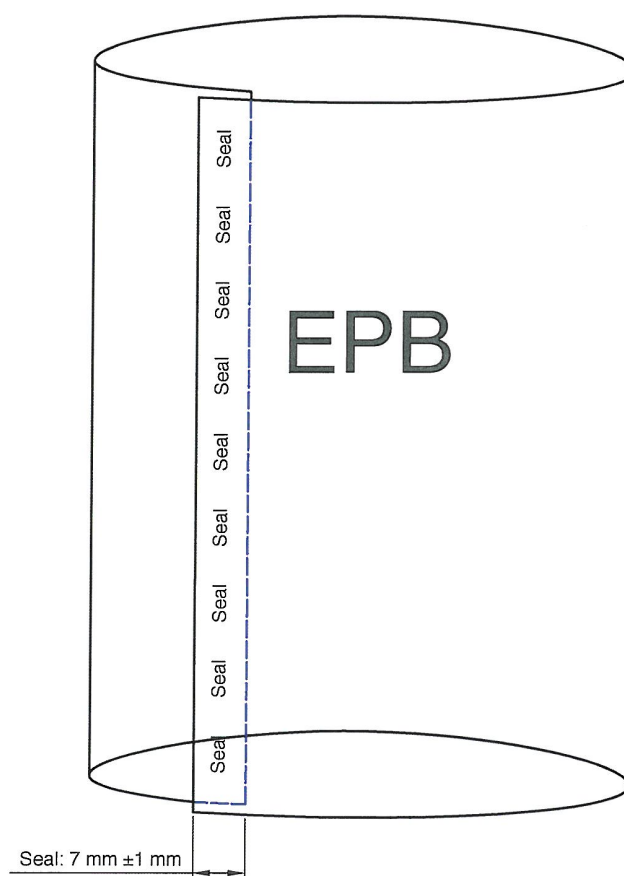
*Budo Joel*

Date:

*28/06/2012*

## Production specifications : Annex 2

### 2. Drawing sleeve : closed







Client: Limelco  
Date: 24-05-2012  
Product name: 500 ml round bottle  
Technical spec. nr. EPB: EPB-D7-127-02

Sleeve Plant: Limelco

RESPONSIBLE APPROVAL NEW DESIGN

Name:

*Indo Joel*

Signature's agree:

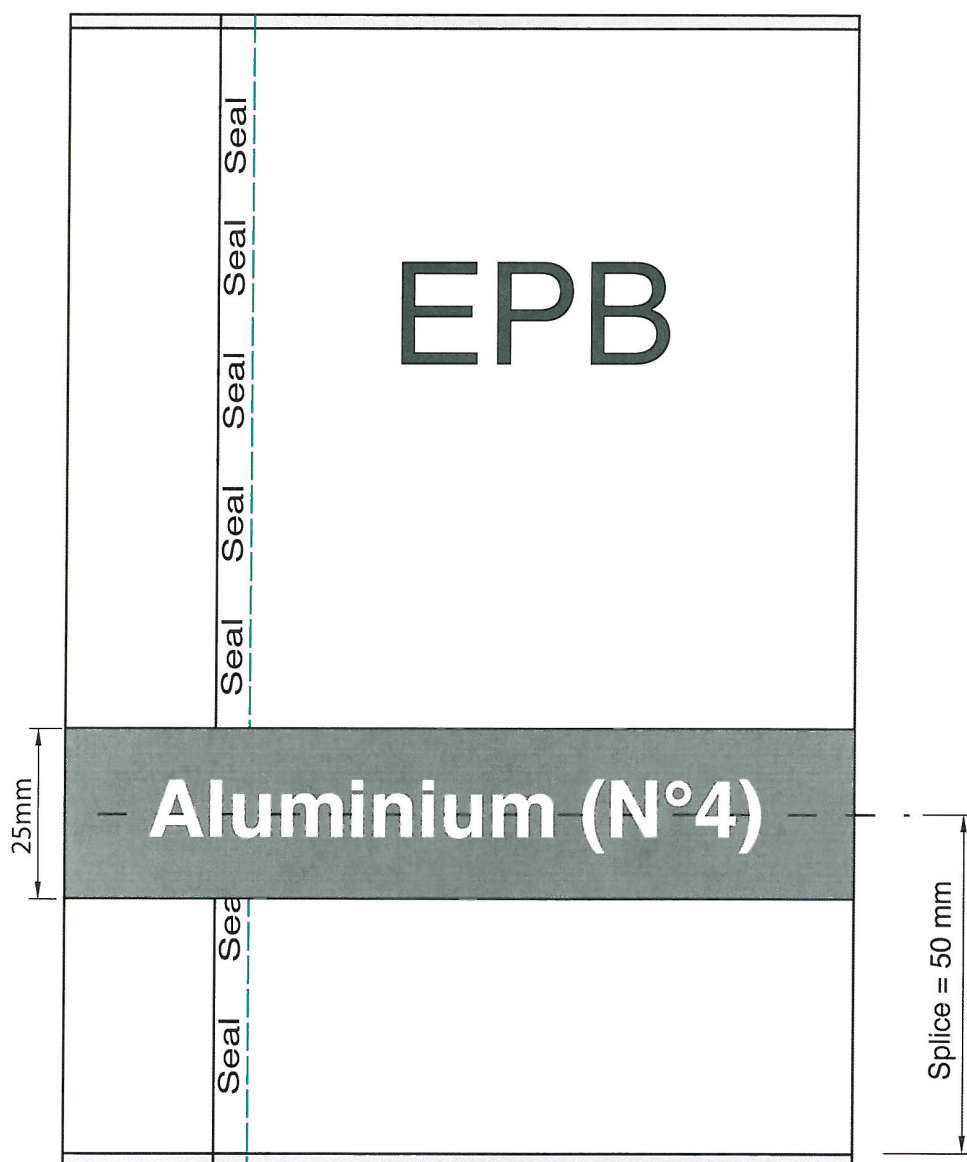
*28/06/2012*

Date:

*Indo Joel*

Production specifications : Annex 3

3. Drawing sleeve : Splice



Legend:

- Transparent
- Printer's image
- Aluminium (N°4)



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Sleeve Plant: Limelco

RESPONSIBLE APPROVAL NEW DESIGN

Name:

*Budo Joel*

Signature's agree:

*Budo Joel*

Date:

*28/06/2012.*

## Production specifications : Annex 4

### 4. Drawing sleeve : seal

